Non-separable phrasal verbs, on the other hand, do not allow the insertion of an object between the verb and its particle. The whole expression must be used together, without separation. Non-separable phrasal verbs are commonly used with verbs that do not take a direct object.

Examples:

- He is going to look after his younger brother.
 - Not: He is going to look his younger brother after.
- We ran into our neighbors at the market.
 - Not: We ran our neighbors into at the market.

Changing meanings of phrasal verbs

Interestingly, in some cases, whether the phrasal verb is separable or non-separable can influence the meaning of the sentence.

Reference: